

SKF Technical Bulletin

Mandatory replacement of the nut included in wheel bearing kit



FORD, MAZDA



Fitting instructions with mandatory replacement of the nut included in kits

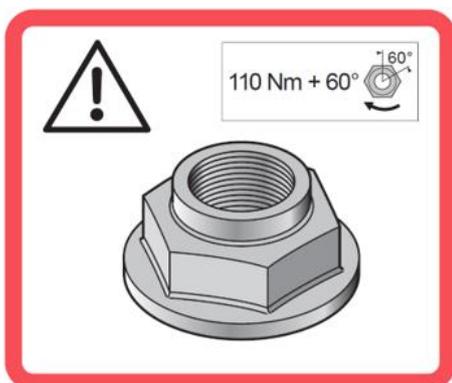


New SKF nut design with changed tightening torque: 110 Nm + 60°

In compliance with OE specifications, SKF has changed the design of the nut included in the wheel bearing kits listed on the following page. The nut has a new design and now requires a different torque setting.

Note!

- ✓ It is mandatory to replace the nut included in the kit!. Never reuse the old nut!
- ✓ Apply the nut torque values **110 Nm + 60°**, as indicated on the warning sticker below, since this is a safety aspect.
- ✓ Follow the mounting instructions available through the QR code for dismounting and fitting the new wheel bearings.



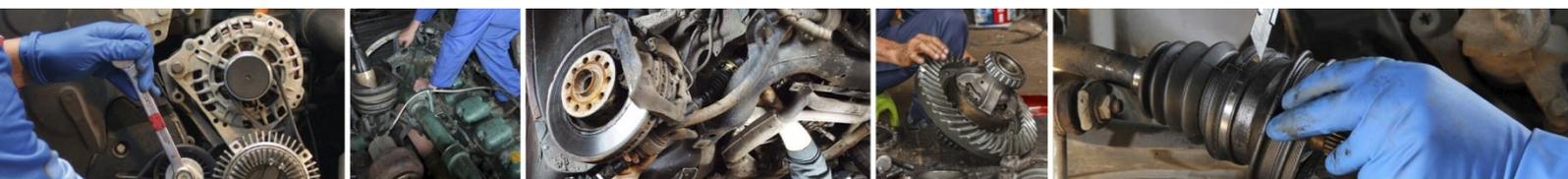
MI-542627



New SKF nut design



Previous SKF nut design



Mandatory replacement of the nut included in wheel bearing kits

Below is the list of affected kits:

SKF kit	Car Make	OE Nb	Models
VKBA 3532	Ford, Mazda	1 135 043, 1 201 568	Fiesta V, Focus, Mazda 2
VKBA 3666	Ford	1375743	Escort VII/Classic, Ka, Puma, Fiesta IV
VKBA 6515	Ford	1 201 568	Fiesta V, Focus, Fusion
VKBD 0154	Ford	Bearing: 6199622, 7220658 Brake drum: 1 045 392	Escort V/VI/VII, Fiesta III, Ka
VKBD 0155	Ford	Bearing: 6199622, 7220658 Brake drum: 1 000 859	Escort VII, Ka
VKBD 0160	Ford	Bearing: 6199622, 7220658 Brake drum: 6 920 711	Escort V/VI/VII
VKBD 0162	Ford	Bearing: 1335383 Brake drum: 3 049 844	Focus

 [Click here to watch SKF technical videos on Youtube!](#)

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